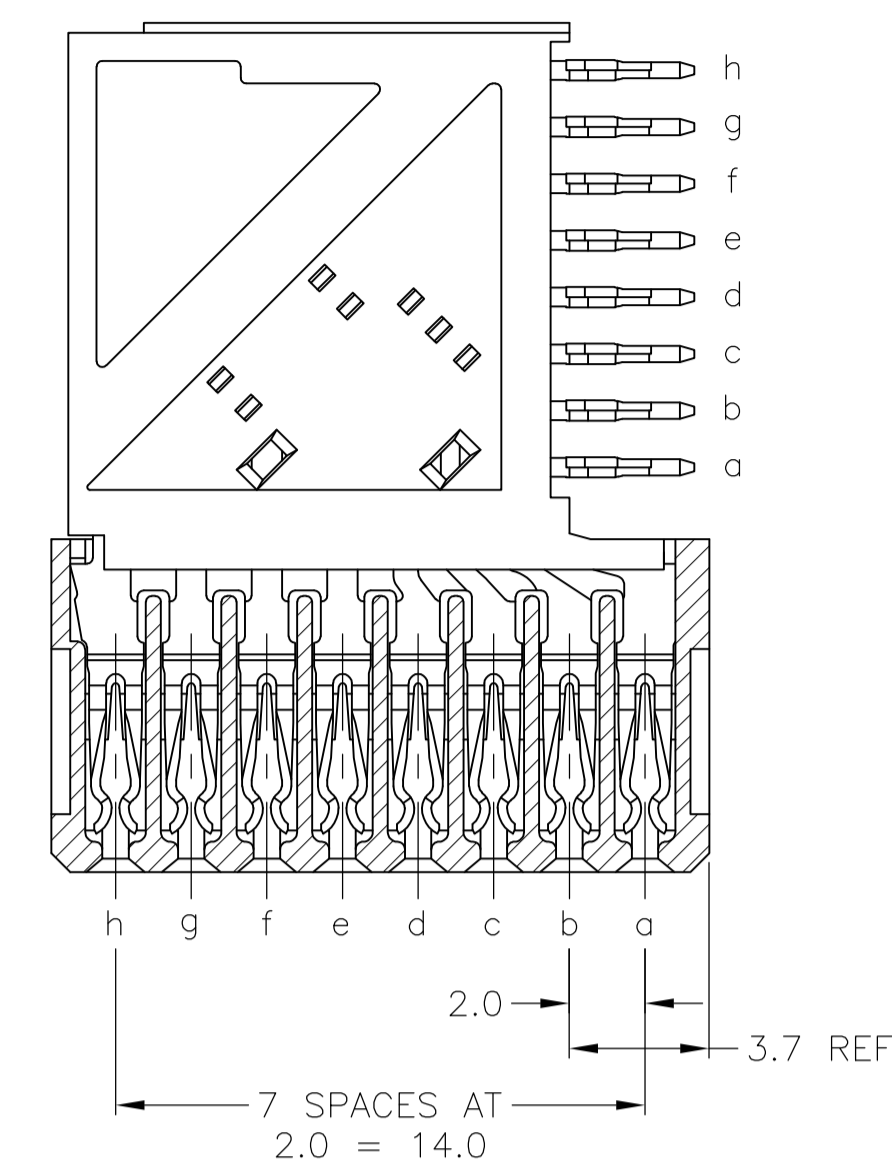
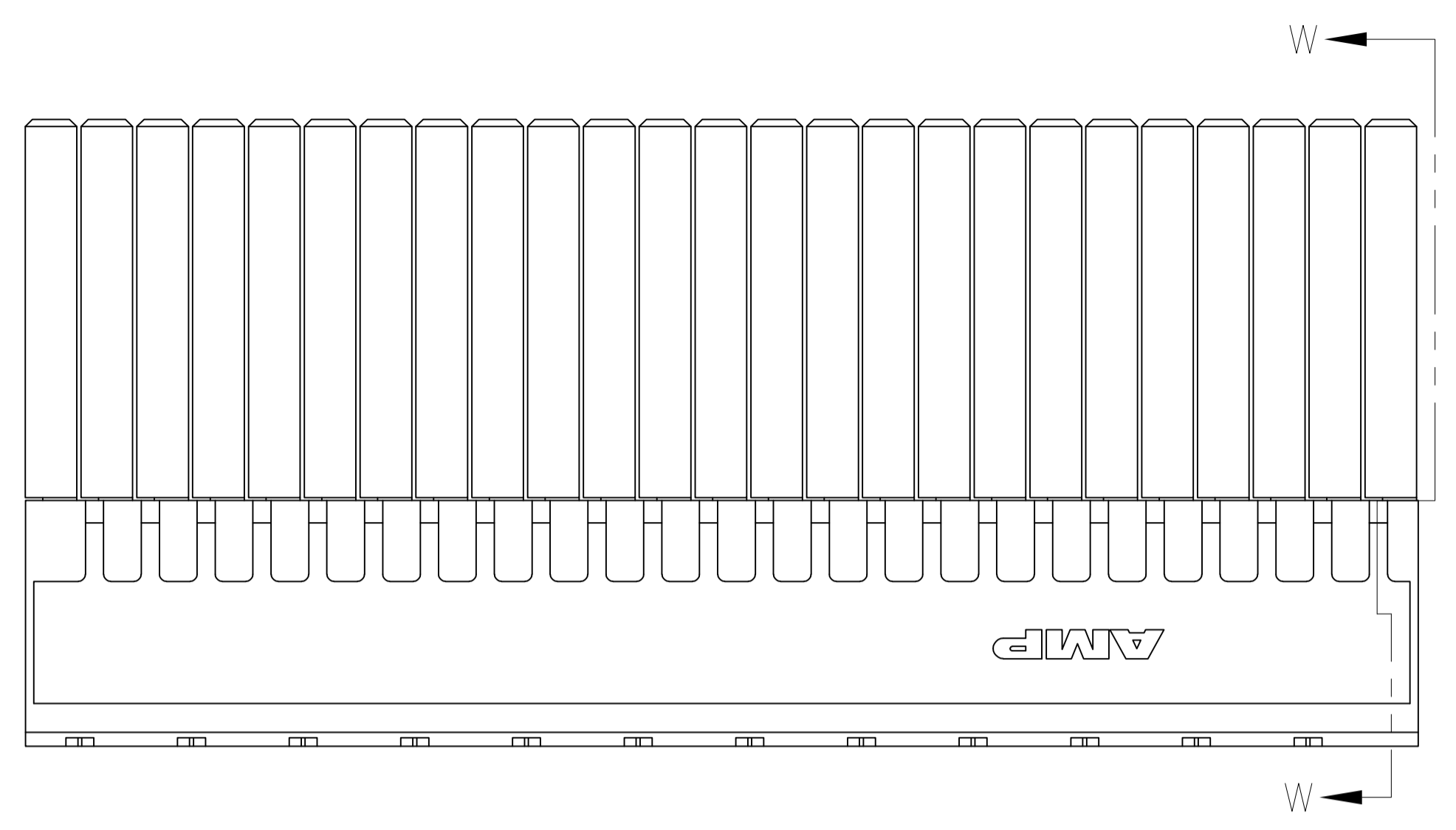
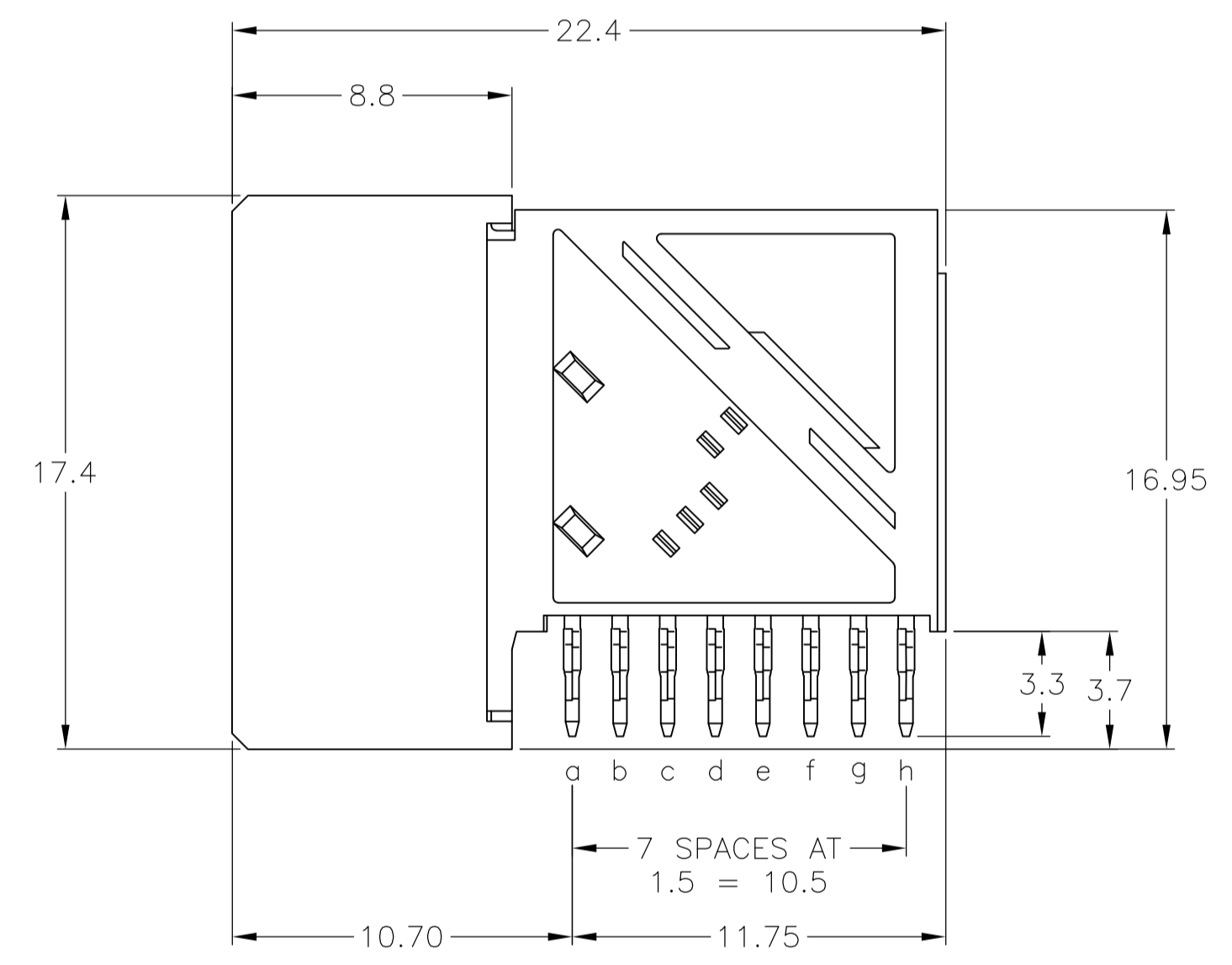
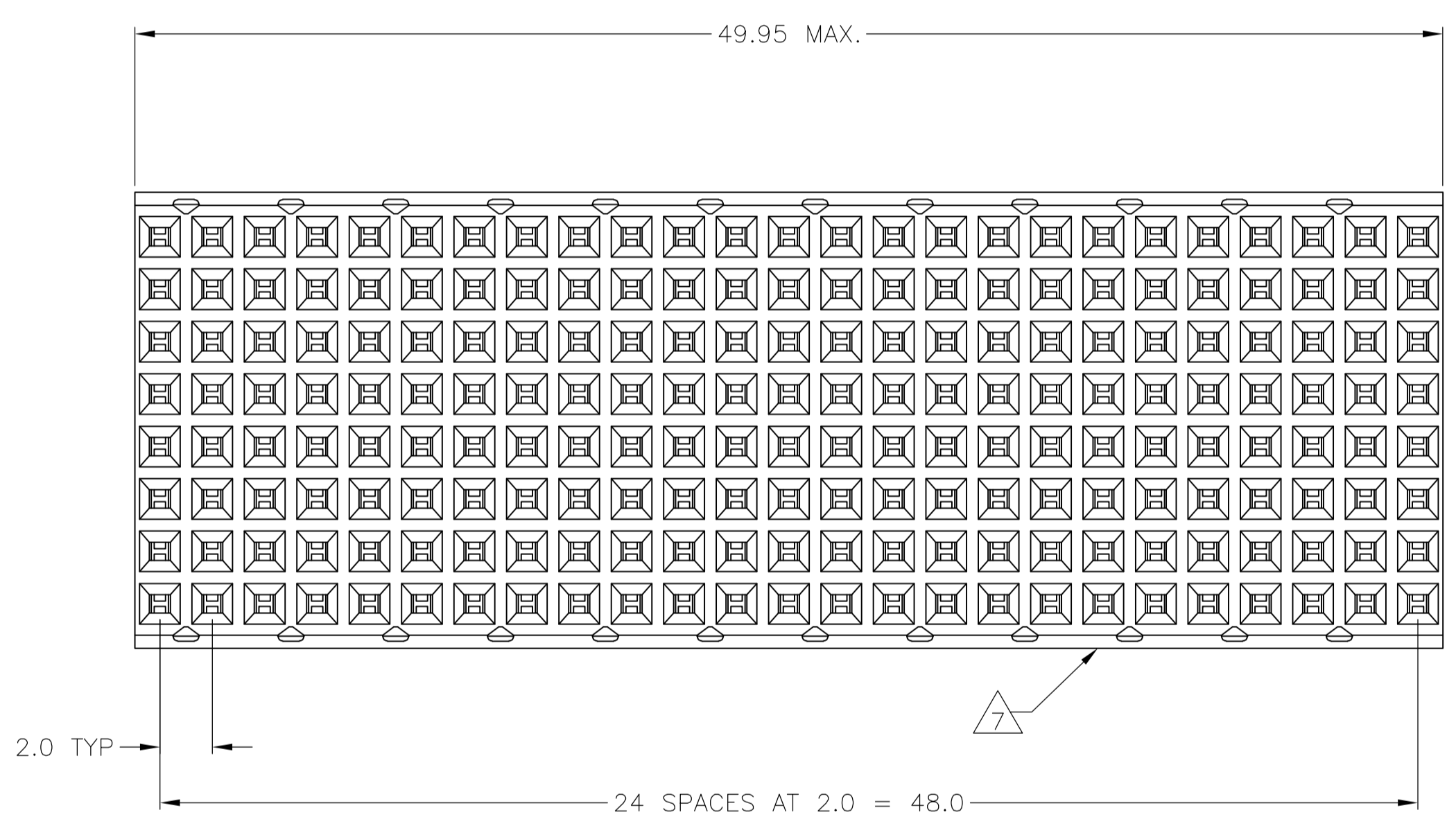


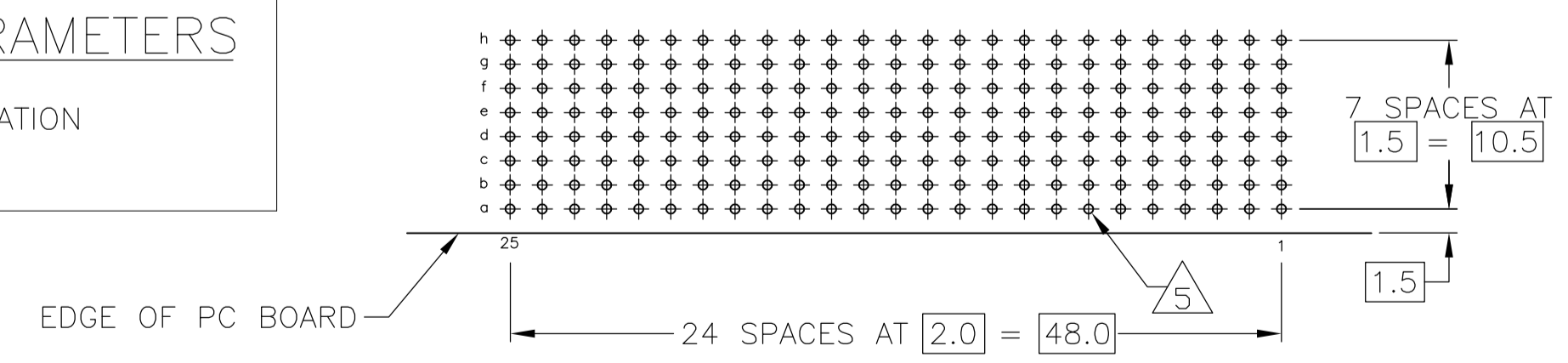
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DMN	APVD		
E		REVISED PER ECO-12-012363	05JUL2012	SY	AC		



SECTION W-W



PLATED THRU HOLES PARAMETERS
REFERENCE APPLICATION SPECIFICATION



RECOMMENDED PCB-HOLE LAYOUT
COMPONENT SIDE SHOWN
SCALE 2.5:1

- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27μm MIN NICKEL AND ACTION
PIN: 0.5μm MIN TIN.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
CENTRAL OFFICE APPLICATIONS.
- 5 PLATED THRU HOLES AT 2x1.5mm GRID. 200 TOTAL HOLES.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7 CONNECTOR PRINTED WITH PART NUMBER AND DATE CODE THIS SIDE.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE
LOCATION OF THE MARKINGS, MAY BE ADDED FOR TRACEABILITY BASED
UPON MANUFACTURERS DISCRETION.
- 8 0.76μm MIN GOLD PLATING AT MATING SURFACE.

1	2	3	4	5	6	7	8	3-5646445-0
1	2	3	4	5	6	7	8	5646445-9
1	2	3	4	5	6	7	8	5646445-1
FINISH								PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN B. CARBO	08DEC04
mm	0-PLC ±	CHK G. SKIPPER	08DEC04
	1-PLC ±0.1	APVD G. SKIPPER	08DEC04
	2-PLC ±0.05 ±0.2	PRODUCT SPEC	
	3-PLC ±	APPLICATION SPEC	
	4-PLC ±		
	ANGLES ±		
MATERIAL	FINISH	WEIGHT	RESTRICTED TO
1	SEE TABLE	A1 00779 C=5646445	

CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 1 REV E